



SDS Sheet Supplied by:

**SAFETY DATA SHEET**

Revision Date: 02/24/2018

Print Date: 3/3/2021

SDS Number: R0570648

Version: 1.4

Purekote™ P-60 MOLDING COMPOUND COATING
 ™ Trademark, Ashland or its subsidiaries, registered
 in various countries
 625133

29 CFR 1910.1200 (OSHA HazCom 2012)

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION**Product identifier**

Trade name : Purekote™ P-60 MOLDING COMPOUND
 COATING
 ™ Trademark, Ashland or its subsidiaries, registered in
 various countries

Relevant identified uses of the substance or mixture and uses advised against

Details of the supplier of the safety data sheet Ashland P.O. Box 2219 Columbus, OH 43216 United States of America (USA) +1-614-790-3333 EHSProductSafety@ashland.com	Emergency telephone number 1-800-ASHLAND (1-800-274-5263) Regulatory Information Number 1-800-325-3751 Product Information +1-614-790-3333
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SECTION 2. HAZARDS IDENTIFICATION**GHS Classification**

Skin corrosion : Category 1

Serious eye damage : Category 1

Respiratory sensitization : Category 1

Skin sensitization : Category 1

GHS label elements

Hazard pictograms :



Signal Word : Danger

Hazard Statements : Causes severe skin burns and eye damage.



SAFETY DATA SHEET	Revision Date: 02/24/2018
	Print Date: 3/3/2021
	SDS Number: R0570648
Purekote™ P-60 MOLDING COMPOUND COATING ™ Trademark, Ashland or its subsidiaries, registered in various countries 625133	Version: 1.4

May cause an allergic skin reaction.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Precautionary Statements : **Prevention:**
Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
Wash skin thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/ protective clothing/ eye protection/ face protection.
In case of inadequate ventilation wear respiratory protection.

Response:
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
If skin irritation or rash occurs: Get medical advice/ attention.
If experiencing respiratory symptoms: Call a POISON CENTER/doctor.
Wash contaminated clothing before reuse.

Storage:
Store locked up.

Disposal:
Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous components

Chemical name	CAS-No.	Classification	Concentration (%)
AMMONIUM HYDROXIDE ((NH ₄)(OH))	1336-21-6	Acute Tox. 4; H302 Skin Corr. 1; H314 Eye Dam. 1; H318 STOT SE 3; H335	1.5361



SAFETY DATA SHEET	Revision Date: 02/24/2018
	Print Date: 3/3/2021
	SDS Number: R0570648
Purekote™ P-60 MOLDING COMPOUND COATING ™ Trademark, Ashland or its subsidiaries, registered in various countries 625133	Version: 1.4

NATURAL RUBBER	9006-04-6	Resp. Sens. 1; H334 Skin Sens. 1; H317 Comb Dust	>=90.00 - <=100.00
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The concentration of one or more component(s) is being withheld under business confidentiality.

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : Move to fresh air.
Call a physician or poison control centre immediately.
Keep patient warm and at rest.
If unconscious, place in recovery position and seek medical advice.
- In case of skin contact : Remove contaminated clothing. If irritation develops, get medical attention.
If on skin, rinse well with water.
Wash contaminated clothing before re-use.
- In case of eye contact : In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Protect unharmed eye.
- If swallowed : Get medical attention immediately.
Do NOT induce vomiting.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
- Most important symptoms and effects, both acute and delayed : Pulmonary edema may be delayed.
Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include:

	Page: 4
SAFETY DATA SHEET	Revision Date: 02/24/2018
	Print Date: 3/3/2021
	SDS Number: R0570648
Purekote™ P-60 MOLDING COMPOUND COATING ™ Trademark, Ashland or its subsidiaries, registered in various countries 625133	Version: 1.4

stomach or intestinal upset (nausea, vomiting, diarrhea)
 irritation (nose, throat, airways)
 Cough
 Shortness of breath
 lung edema (fluid buildup in the lung tissue)
 Difficulty in breathing
 May cause an allergic skin reaction.
 Causes serious eye damage.
 May cause allergy or asthma symptoms or breathing
 difficulties if inhaled.
 Causes severe burns.

Notes to physician : No hazards which require special first aid measures.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
 Water spray
 Foam
 Carbon dioxide (CO₂)
 Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : Sulphur oxides
 Ammonia
 Hydrogen
 nitrogen oxides (NO_x)
- Specific extinguishing methods :

 Product is compatible with standard fire-fighting agents.
- Further information : Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.



SAFETY DATA SHEET	Revision Date: 02/24/2018
	Print Date: 3/3/2021
	SDS Number: R0570648
Purekote™ P-60 MOLDING COMPOUND COATING ™ Trademark, Ashland or its subsidiaries, registered in various countries 625133	Version: 1.4

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Ensure adequate ventilation.
Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed.
- Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.
- Other information : Comply with all applicable federal, state, and local regulations.

SECTION 7. HANDLING AND STORAGE

- Advice on safe handling : Avoid formation of aerosol.
Provide sufficient air exchange and/or exhaust in work rooms.
Do not breathe vapours/dust.
Do not smoke.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Container hazardous when empty.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
Smoking, eating and drinking should be prohibited in the application area.
For personal protection see section 8.
Dispose of rinse water in accordance with local and national regulations.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Electrical installations / working materials must comply with the technological safety standards.



SAFETY DATA SHEET	Revision Date: 02/24/2018
	Print Date: 3/3/2021
	SDS Number: R0570648
	Version: 1.4
Purekote™ P-60 MOLDING COMPOUND COATING ™ Trademark, Ashland or its subsidiaries, registered in various countries 625133	

Protect from frost.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
AMMONIUM HYDROXIDE ((NH4)(OH))	1336-21-6	TWA	25 ppm (Ammonia)	ACGIH
		STEL	35 ppm (Ammonia)	ACGIH
		TWA	25 ppm 18 mg/m3 (Ammonia)	NIOSH REL
		ST	35 ppm 27 mg/m3 (Ammonia)	NIOSH REL
NATURAL RUBBER	9006-04-6	TWA	0.0001 mg/m3 Inhalable fraction (inhalable allergenic proteins)	ACGIH

The concentration of one or more component(s) is being withheld under business confidentiality.

Engineering measures : Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

Personal protective equipment

Respiratory protection : In the case of vapour formation use a respirator with an approved filter.

A NIOSH-approved air-purifying respirator with an appropriate cartridge and/or filter may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits (if applicable) or if overexposure has otherwise been determined. Protection provided by air-purifying respirators is limited. Use a positive pressure, air-supplied respirator if there is any potential for uncontrolled release, exposure levels are not known or any other circumstances where an air-purifying respirator may not provide adequate protection.



SAFETY DATA SHEET	Revision Date: 02/24/2018
	Print Date: 3/3/2021
	SDS Number: R0570648
Purekote™ P-60 MOLDING COMPOUND COATING ™ Trademark, Ashland or its subsidiaries, registered in various countries 625133	Version: 1.4

Hand protection Remarks	: The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	: Wear chemical splash goggles and face shield when there is potential for exposure of the eyes or face to liquid, vapor or mist. Maintain eye wash station in immediate work area.
Skin and body protection	: Wear resistant gloves (consult your safety equipment supplier). Wear as appropriate: Impervious clothing Chemical resistant apron Safety shoes Choose body protection according to the amount and concentration of the dangerous substance at the work place. Discard gloves that show tears, pinholes, or signs of wear.
Hygiene measures	: Wash hands before breaks and at the end of workday. When using do not eat or drink. Ensure that eyewash stations and safety showers are close to the workstation location. When using do not smoke.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Physical state	: liquid
Colour	: beige
Odour	: ammoniacal
Odour Threshold	: No data available
pH	: 11.5
Melting point/freezing point	: <32 °F / 0 °C
Boiling point/boiling range	: >= 212 °F / 100 °C
Flash point	: >= 100 °C



SAFETY DATA SHEET	Revision Date: 02/24/2018
	Print Date: 3/3/2021
	SDS Number: R0570648
Purekote™ P-60 MOLDING COMPOUND COATING ™ Trademark, Ashland or its subsidiaries, registered in various countries 625133	Version: 1.4

Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Upper explosion limit	: No data available
Lower explosion limit	: No data available
Vapour pressure	: No data available
Relative vapour density	: No data available
Relative density	: 0.95 (22 °C)
Density	: 0.9464 g/cm ³ (22 °C)
Solubility(ies)	
Water solubility	: completely miscible
Solubility in other solvents	: No data available
Partition coefficient: n-octanol/water	: No data available
Thermal decomposition	: No data available
Viscosity	
Viscosity, dynamic	: 150 mPa.s (22 °C)
Viscosity, kinematic	: No data available
Oxidizing properties	: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No decomposition if stored and applied as directed.
Chemical stability	: Stable under recommended storage conditions.
Possibility of hazardous reactions	: Product will not undergo hazardous polymerization.



SAFETY DATA SHEET	Revision Date: 02/24/2018
	Print Date: 3/3/2021
	SDS Number: R0570648
Purekote™ P-60 MOLDING COMPOUND COATING ™ Trademark, Ashland or its subsidiaries, registered in various countries 625133	Version: 1.4

Incompatible materials : Alkali metals
brass
Bromine
bronze
Chlorine
Copper
iodine
Iron
Metals
metallic mercury
Silver
Strong acids
strong alkalis
Strong oxidizing agents

Hazardous decomposition products : Nitrogen oxides (NOx)
Sulphur oxides
Ammonia

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation
Skin contact
Eye Contact
Ingestion

Acute toxicity

Not classified based on available information.

Components:

AMMONIUM HYDROXIDE ((NH₄)(OH)):

Acute oral toxicity : LD50 (Rat): 350 mg/kg

Skin corrosion/irritation

Causes severe burns.

Product:

Remarks: May cause skin irritation in susceptible persons., Causes severe skin burns and eye damage.

Components:

AMMONIUM HYDROXIDE ((NH₄)(OH)):

Result: Corrosive to skin

Components:

NATURAL RUBBER:



SAFETY DATA SHEET	Revision Date: 02/24/2018
	Print Date: 3/3/2021
	SDS Number: R0570648
Purekote™ P-60 MOLDING COMPOUND COATING ™ Trademark, Ashland or its subsidiaries, registered in various countries 625133	Version: 1.4

Result: No skin irritation

Remarks: Expected

Serious eye damage/eye irritation

Causes serious eye damage.

Product:

Remarks: May cause irreversible eye damage.

Components:

AMMONIUM HYDROXIDE ((NH₄)(OH)):

Result: Corrosive

Respiratory or skin sensitisation

Skin sensitisation: May cause an allergic skin reaction.

Respiratory sensitisation: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Components:

NATURAL RUBBER:

Assessment: May cause sensitisation by skin contact.

Assessment: May cause sensitisation by inhalation.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

Components:

AMMONIUM HYDROXIDE ((NH₄)(OH)):

Assessment: The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with respiratory tract irritation.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Further information

Product:

Remarks: No data available

Carcinogenicity:

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.



SAFETY DATA SHEET	Revision Date: 02/24/2018
	Print Date: 3/3/2021
	SDS Number: R0570648
Purekote™ P-60 MOLDING COMPOUND COATING ™ Trademark, Ashland or its subsidiaries, registered in various countries 625133	Version: 1.4

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Product:

Ecotoxicology Assessment

Acute aquatic toxicity : Acute aquatic toxicity Category 3; Harmful to aquatic life.

Chronic aquatic toxicity : Chronic aquatic toxicity Category 3; Harmful to aquatic life with long lasting effects.

Components:

AMMONIUM HYDROXIDE ((NH₄)(OH)):

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 8.5 mg/l
Exposure time: 96 h

NATURAL RUBBER:

Ecotoxicology Assessment

Chronic aquatic toxicity : Not expected to cause long-term toxicity to fish.

Persistence and degradability

Components:

No data available

Bioaccumulative potential

Components:

No data available

Mobility in soil

Components:

No data available

Other adverse effects

No data available

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Harmful to aquatic life with long lasting effects.

Components:



SAFETY DATA SHEET	Revision Date: 02/24/2018
	Print Date: 3/3/2021
	SDS Number: R0570648
Purekote™ P-60 MOLDING COMPOUND COATING ™ Trademark, Ashland or its subsidiaries, registered in various countries 625133	Version: 1.4

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

- General advice : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
- Dispose of in accordance with all applicable local, state and federal regulations.
- Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Empty containers should be taken to an approved waste handling site for recycling or disposal.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International transport regulations

REGULATION

ID NUMBER	PROPER SHIPPING NAME	*HAZARD CLASS	SUBSIDIARY HAZARDS	PACKING GROUP	MARINE POLLUTANT / LTD. QTY.
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MX_DG

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER

Not dangerous goods

INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO

Not dangerous goods

INTERNATIONAL MARITIME DANGEROUS GOODS

Not dangerous goods

TDG_INWT_C



SAFETY DATA SHEET Purekote™ P-60 MOLDING COMPOUND COATING ™ Trademark, Ashland or its subsidiaries, registered in various countries 625133	Revision Date: 02/24/2018
	Print Date: 3/3/2021
	SDS Number: R0570648
	Version: 1.4

Not dangerous goods

TDG_RAIL_C

Not dangerous goods

TDG_ROAD_C

Not dangerous goods

U.S. DOT - INLAND WATERWAYS

Not dangerous goods

CFR_RAIL_C

Not dangerous goods

U.S. DOT - ROAD

Not dangerous goods

***ORM = ORM-D, CBL = COMBUSTIBLE LIQUID**

Marine pollutant	no
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Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

SECTION 15. REGULATORY INFORMATION
**EPCRA - Emergency Planning and Community Right-to-Know Act
 CERCLA Reportable Quantity**

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
AMMONIA-GAS for Gaseous formula only	7664-41-7	100	13308

SARA 304 Extremely Hazardous Substances Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
AMMONIA-GAS for Gaseous formula only	7664-41-7	100	13308



SAFETY DATA SHEET	Revision Date: 02/24/2018
	Print Date: 3/3/2021
	SDS Number: R0570648
Purekote™ P-60 MOLDING COMPOUND COATING ™ Trademark, Ashland or its subsidiaries, registered in various countries 625133	Version: 1.4

SARA 311/312 Hazards : Skin corrosion or irritation
 Serious eye damage or eye irritation
 Respiratory or skin sensitisation

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Prop 65 WARNING! This product contains a chemical known to the State of California to cause cancer.
 2-BIPHENYLOL, SODIUM 132-27-4
 SALT

QUARTZ / SAND 14808-60-7

CADMIUM 7440-43-9

LEAD 7439-92-1

NITRILOTRIACETIC ACID 139-13-9

QUINOLINE 91-22-5

FORMALDEHYDE 50-00-0

NAPHTHALENE 91-20-3

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

CADMIUM 7440-43-9

LEAD 7439-92-1

The components of this product are reported in the following inventories:

TSCA : On TSCA Inventory

DSL : All components of this product are on the Canadian DSL

AICS : Not in compliance with the inventory

ENCS : Not in compliance with the inventory

**SAFETY DATA SHEET**

Revision Date: 02/24/2018

Print Date: 3/3/2021

SDS Number: R0570648

Version: 1.4

Purekote™ P-60 MOLDING COMPOUND COATING
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 625133

KECI : Not in compliance with the inventory

PICCS : Not in compliance with the inventory

IECSC : Not in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

SECTION 16. OTHER INFORMATION**Further information**

Revision Date: 02/24/2018

NFPA:	HMIS III:						
<p style="text-align: center;">Flammability</p> <p style="text-align: center;">Special hazard.</p>	<table border="1" style="width: 100%;"> <tr> <td style="background-color: blue; color: white;">HEALTH</td> <td style="text-align: center;">3*</td> </tr> <tr> <td style="background-color: red; color: white;">FLAMMABILITY</td> <td style="text-align: center;">1</td> </tr> <tr> <td style="background-color: yellow; color: black;">PHYSICAL HAZARD</td> <td style="text-align: center;">0</td> </tr> </table> <p>0 = not significant, 1 = Slight, 2 = Moderate, 3 = High 4 = Extreme, * = Chronic</p>	HEALTH	3*	FLAMMABILITY	1	PHYSICAL HAZARD	0
HEALTH	3*						
FLAMMABILITY	1						
PHYSICAL HAZARD	0						

NFPA Flammable and Combustible Liquids Classification

Combustible Liquid Class IIIB

Full text of H-Statements

H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.

	Page: 16
SAFETY DATA SHEET	Revision Date: 02/24/2018
	Print Date: 3/3/2021
	SDS Number: R0570648
Purekote™ P-60 MOLDING COMPOUND COATING ™ Trademark, Ashland or its subsidiaries, registered in various countries 625133	Version: 1.4

Sources of key data used to compile the Safety Data Sheet

Ashland internal data including own and sponsored test reports

The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This SDS has been prepared by Ashland's Environmental Health and Safety Department (1-800-325-3751).

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic



SAFETY DATA SHEET	Revision Date: 02/24/2018
	Print Date: 3/3/2021
	SDS Number: R0570648
Purekote™ P-60 MOLDING COMPOUND COATING ™ Trademark, Ashland or its subsidiaries, registered in various countries 625133	Version: 1.4

Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative