

Gilson HM-49 and HM-50 Thermocure Portable Curing Box



OPERATING INSTRUCTIONS

VERY IMPORTANT! Never operate the Thermocure curing box without sufficient water in the unit.

DO NOT attempt to change the controller setting except using the up/down arrows to adjust temperature setting as per below.

1. Remove unit from carton, making sure it is in an upright position. At no time should the unit be on its side or upside down.
2. Place the Thermocure box on a level surface, install the steel rack horizontally in the curing box.
3. Fill with a minimum of 6 inches of water.
4. Unit operates on 15amp 110 VAC/60Hz. Connect to a properly grounded 110V power supply. The curing box must be effectively grounded. If an extension cord is needed, use 14 gauge or heavier.
5. Your Thermocure is preset at 73°F. The LED display on the temperature controller indicates the water temperature inside the box.
6. The compressor will operate with a low hum indicating that the unit is running.
7. The temperature indicator will show #1 output when heating and #2 output when it is cooling.
8. To change the temperature set point, depress the up or down arrow button.

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