

## **OPERATING MANUAL**

## Porta-Screen® Tray Rack PSA-356

FEATURES		
Part No.	Description	Quantity
1	Тор	1
2	Left Side	1
3	Right Side	1
4	Back	1
5	Bar	1
	#10-24 x 0.375in Bolts	12
	#10-24 x 0.625in Bolts	2

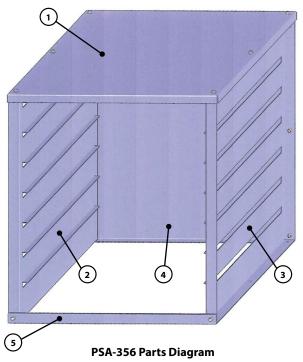
## ASSEMBLY

- 1. Stand the Left Side (2) panel vertically on a flat surface with tray flanges facing inward. There should be a single threaded insert at the front bottom, and three inserts at the back.
- 2. Attach the Back (4) panel by installing four #10-24 x 0.375in bolts<sup>1</sup> into the threaded inserts.
- 3. Stand up the Right Side (3) panel with the tray flanges facing inward, and single threaded insert at the front bottom. Attach to the Back (4) panel, using four #10-24 x 0.375in bolts.
- 4. Place the Top (1) on the tray rack with the flanges facing down. Secure with six #10-24 x 0.375in bolts.
- 5. Attach the Bar (5) to the bottom front using two #10-24 x 0.625in bolts.
- 6. Check for proper installation and alignment of components, and tighten all fasteners.

<sup>1</sup>All bolts are Whiz Lock<sup>®</sup> brand serrated flange fasteners.



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