



ASSEMBLY INSTRUCTIONS

Sound Enclosure for Test Master® & Test Screen Models TSA-180



TSA-180 shown with TS-1 Test Screen

PARTS LIST:

- 57 #8 x 3/8" Self Tapping Screws
- 2 1/4-20 x 1/2" Whiz Lock Cap Screws
- 1 Top Cover Handle
- 2 Small Gussets
- 2 Large Gussets
- 1 Front Brace
- 1 Top Cover & Hinges
- 1 Back Panel
- 1 Right Side Panel
- 1 Left Side Panel
- 1 Door (Right) - Hinge & Latch
- 1 Door (Left) - Hinge & Keeper

ASSEMBLY:

1. Check parts listing for any discrepancies.
2. Attach side panels to rear panel (slots up) with #8

self tapping screws. Hinge-mounting holes in rear section must be on top for horizontal small gussets.

3. Fasten the small gussets in top rear corners horizontally. The long brace and two (2) large gussets are fastened to lower front of side panels with #8 self tapping screws.
4. When fastening doors to side panels, align screw holes with door flush at top of unit. Then close and latch doors.
5. Fasten top cover handle to top with two (2) 1/4-20 whiz lock screws. Set cover on top of unit with hinge to the rear and fasten with #8 self tapping screws.
6. Once sound compartment is put in place you will need to remove bottom braces and front gussets to allow you to place equipment in cabinet. Keep machine to front of sound booth so you do not have to constantly step over bottom brace. Once everything is in place reinstall bottom brace and front gussets.

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