OPERATING MANUAL

Porta-Screen® Tray Rack
PSA-356

FEATURES:

Part No.	Description	Quantity
1	Top	1
2	Left Side	1
3	Right Side	1
4	Back	1
5	Bar	1
	#10-24 x 0.375in Bolts	12
	#10-24 x 0.625in Bolts	2

ASSEMBLY:

1. Stand the Left Side (2) panel vertically on a flat surface with tray flanges facing inward. There should be a single threaded insert at the front bottom, and three inserts at the back.

2. Attach the Back (4) panel by installing four #10-24 x 0.375in bolts[1] into the threaded inserts.

3. Stand up the Right Side (3) panel with the tray flanges facing inward, and single threaded insert at the front bottom. Attach to the Back (4) panel, using four #10-24 x 0.375in bolts.

4. Place the Top (1) on the tray rack with the flanges facing down. Secure with six #10-24 x 0.375in bolts.

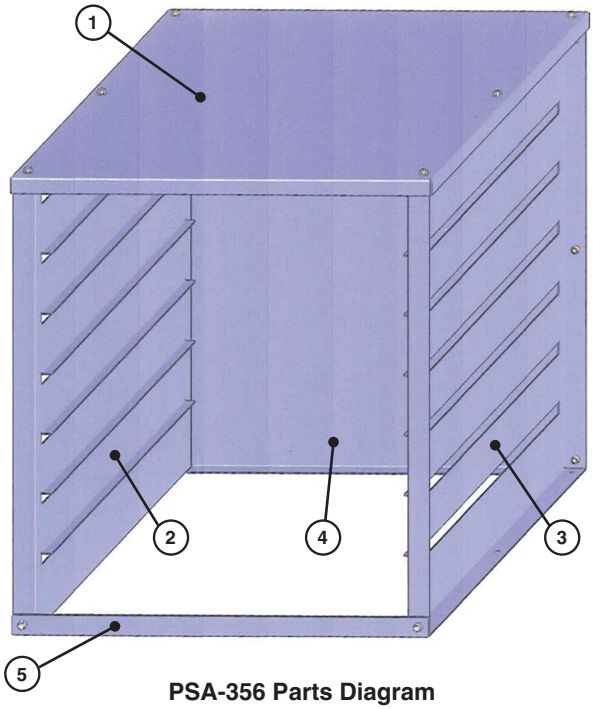
5. Attach the Bar (5) to the bottom front using two #10-24 x 0.625in bolts.

6. Check for proper installation and alignment of components, and tighten all fasteners.

[1]All bolts are Whiz Lock® brand serrated flange fasteners.



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PSA-356 Parts Diagram

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